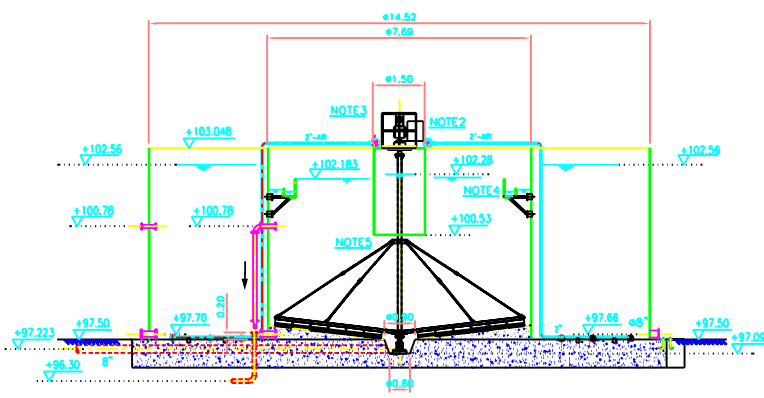
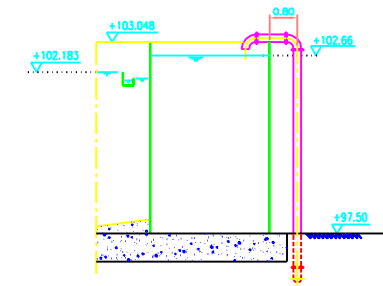
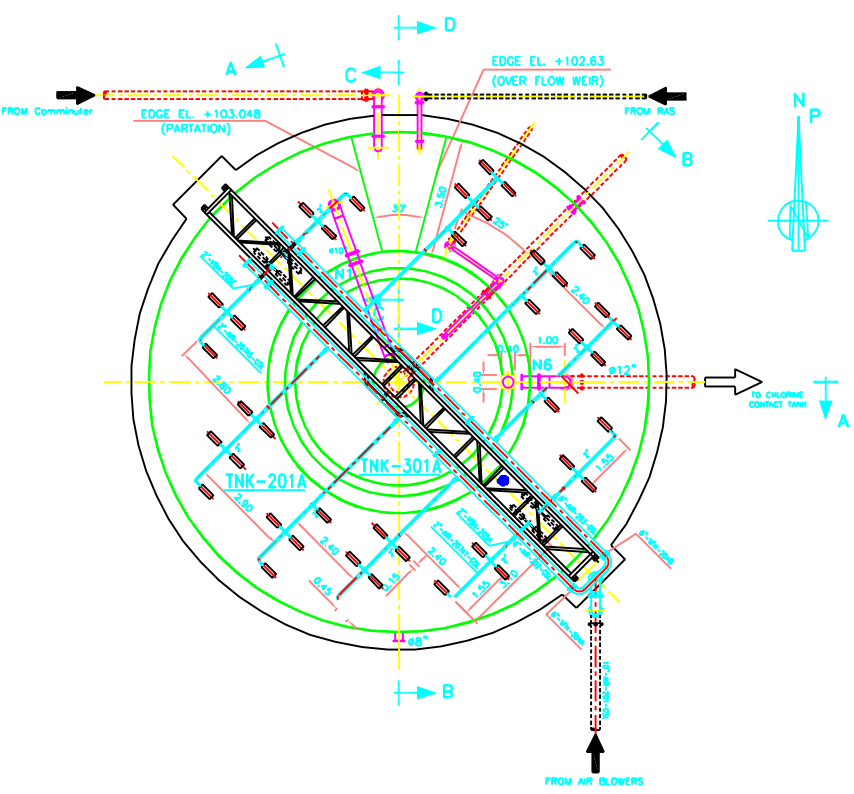


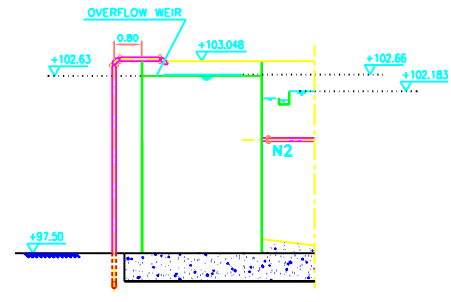
SEC. (A - A)



SEC. (B - B)



SEC. (C - C)



SEC. (D - D)

NOTES:-

1- BUDDLE PIECES DATA

SN	SIZE	ORIENTATION	FLANGE	LEVEL
N1	10"	250°	PN 10	+100.233
N2	4"	315°	PN 10	+100.78
N3	3"	TO BE BLIND		
N4	6"	TO BE BLIND		
N5	6"	TO BE BLIND		
N6	12"	0°	PN 10	+100.780
N7	8"	CANCELED		
N8	8"	90°	PN 10	+97.72

2- GEARED MOTOR & SCRAPPER STRUCTURE CROSS WEIGHT (1.0 Ton)
 3- WALKWAY TO HOLD SCRAPPER MECHANISM AND PIPEING (PIPEING WEIGHT (1.5 Ton)
 4- V NOTCH WEIR
 5- DIFFUSION DRAUM
 6- THE LENGTH OF ALL BUDDLE PEICES SHALL 0.4 MT.
 7- ALL ANGLES ARE MEASURE ACW.
 8 - THE NOMINAL TANK HEIGHT IS 5.548M, CONSIDER 0.125M IN THE REBATE

03					
02					
01					
REV	DATE	REVISION DETAILS		CHKD	APPD

DRAWING TITLE
AERATION & SETTLING TANK

PROJECT:

CLIENT:

MAIN CONTRACTOR

DESIGN BY:	DRAWN BY:	CHKD BY:	APPD BY:
DATE:	DATE:	DATE:	DATE:

PROJECT NO.: _____ **SCALE:** 1:75

DRWC. NO.: PIP-001 **SH. NO. 1 OF 2** **REV. 03**